

METHOD FOR CONTROLLING PRODUCTION PROCESS  
Replacement Drawing Sheet 1 of 1

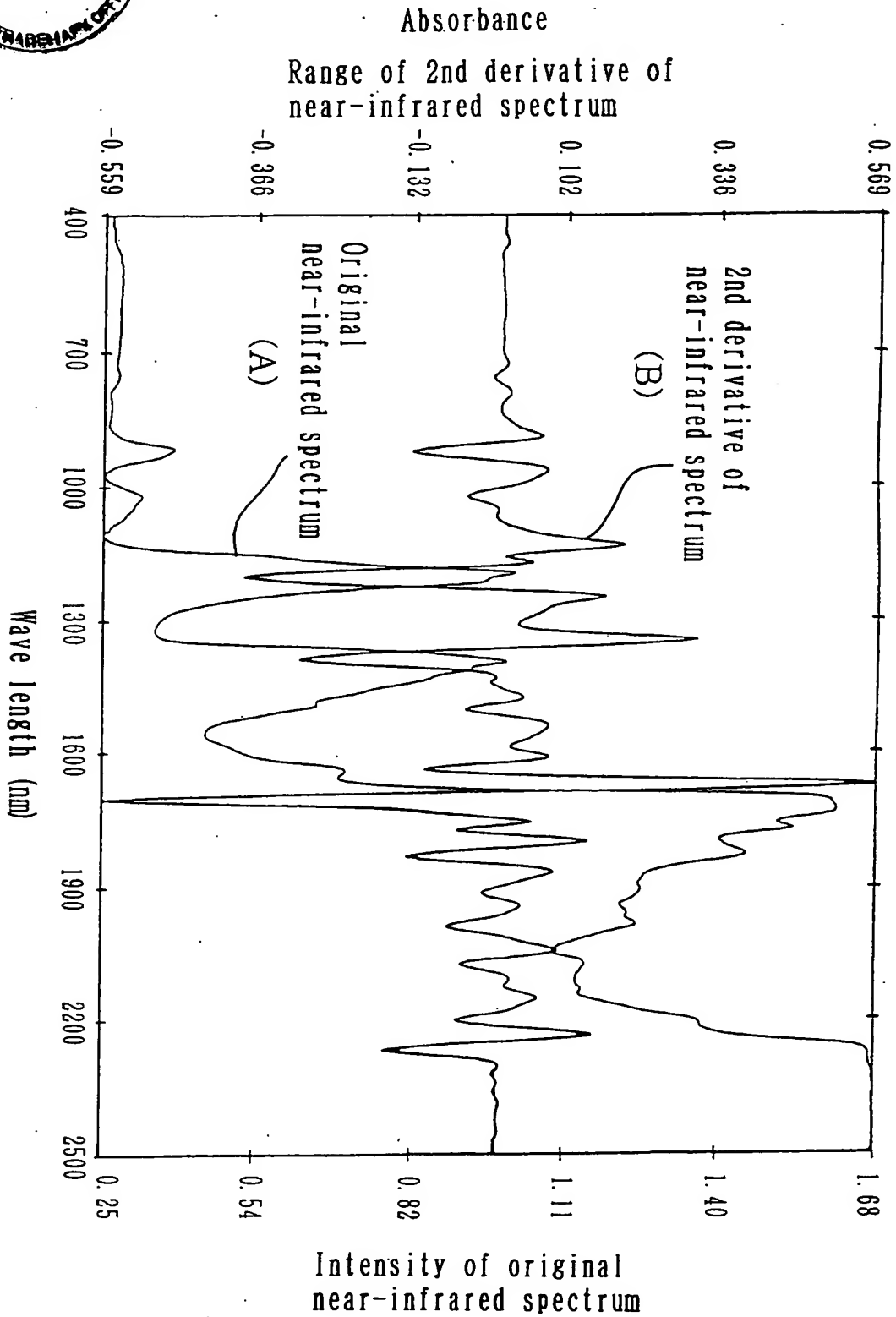


Fig. 2